SIEMENS

MAMMOMAT 300/1000/3000

SP

Installation Instructions

Object tables;   **64 31 600**

       64 31 618

       64 31 626

       64 31 634

       64 83 759

       64 83 742

Modifications when;   M300 with SW 2.2 or earlier

M3000 with SW 1.4 or earlier

M1000/3000 with SW 4.0 or later

Purpose

The purpose of this instruction is to describe *when* and *how* to **remove the grid bars** of object tables listed below.

Object tables affected

The modification instruction is valid for the following object tables:

Object table	Part No.
18x24 (bucky)	64 31 600
24x30 (bucky)	64 31 618
18x24 (cassette holder)	64 31 626
24x30 (cassette holder)	64 31 634
Magnification table 1.8	64 83 759
Magnification table 1.5	64 83 742

MAMMOMATs affected

If the generator software is version;

2.2 or earlier with MAMMOMAT 300

or

1.4 or earlier with MAMMOMAT 3000
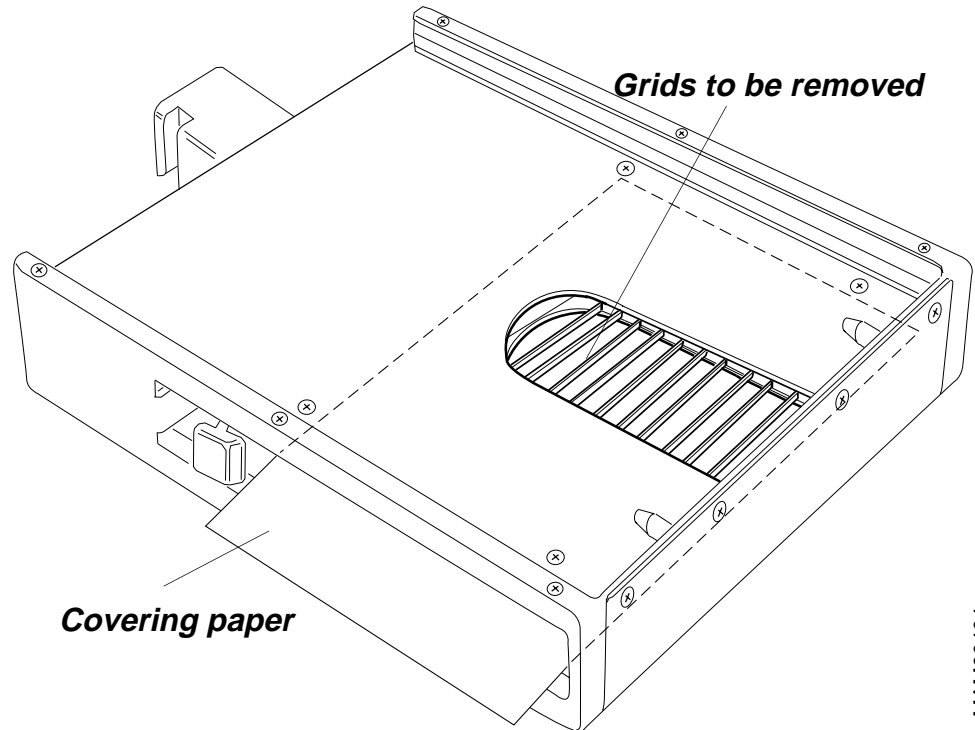
or

4.0 or later with MAMMOMAT 1000/3000

Tools required

Standard assembly tools.

Preliminaries

Turn the object table upside down.

To protect against scratches, cover the internal grid plate surface with paper or similar.
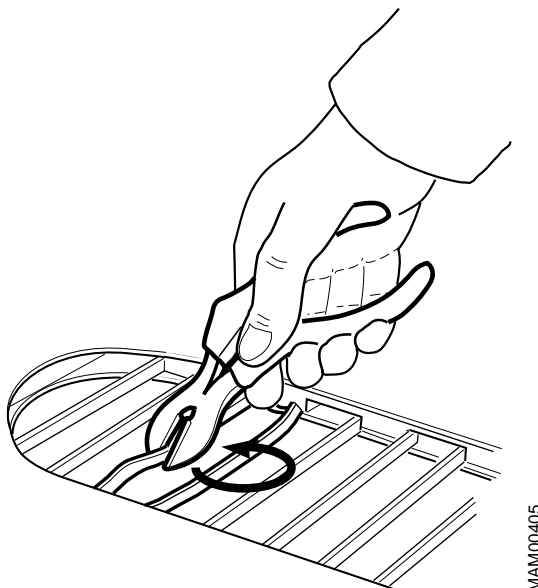
Grids to be removed

Covering paper

MAM00404

Removing the grid bars

Grab a grid bar with a pair of flat pliers and twist the bar in order to deform it. Continue twisting until the grid bar can easily be removed out from the object table.

Remove all grid bars.

MAM00405

NOTICE	**It is important not to use more force than necessary when removing the grid bars from the object table, because of the risk of slipping.**